# **Centrifuge Service Checklist- 53 point check**



Below is a list of minimum checks that a Henderson Biomedical engineer will perform during a service visit. This list is intended as a guide and is not exhaustive. Indeed, there may be other checks that the engineer carries out. Please note that some of the checks listed below cannot be performed on every model of centrifuge.

### Visual inspection of the instrument and accessories

General inspection of the instrument Check for signs of damage to the casing and abnormal noises

#### **Initial checks**

Ensure that the centrifuge has been properly decontaminated before work begins *This can be carried out by the engineer if the user has not done so already.* Check the display screen (LED, LCD, touch screen) is clear and free from any faults Take a note of the user program settings for later reference Check the centrifuge is located correctly *Check the centrifuge has been appropriately sited, e.g. not on the edge of a work bench or squeezed between other equipment* 

#### **Functional checks**

Verify the operation of the speed Does it reach the required speed? Is it stable? Check with a calibrated tachometer if needed Verify the operation of the brake Do the different levels of braking work as they should be? Verify the operation of the timer Verification of the out-of-balance detection system Carry out adjustments if necessary

# Lid

Ensure that the lid lock is functional Can the lid be opened whilst in use? Does the lid open button / latch work? Inspect and lubricate hinges and lock Adjust lid support hinges if required Check the gas strut(s) are functional Inspection of the lid seal if present

#### Inner bowl

Inspection of the inner bowl Check for signs of impact damage from the rotor or buckets and also any signs of corrosion Inspect the bowl seal and motor gasket if present Is it corroded? Is it loose?

#### Motor

Visual inspection of the motor Check for signs of wear and tear, loose cables and corrosion Clear out carbon deposits from motor (brushed motors only). Inspect level of carbon brush remaining Inspect the anti-vibration mounts for wear and tear Carry out an insulation test Inspect motor shaft Is it straight or damaged in any way? Lubricate motor shaft Inspect condition of drive belt if present

## Rotor, buckets and adaptors

Visual inspection of <u>all</u> rotors, buckets and adaptors *Check for signs of wear, damage, deformation and corrosion.* Ensure that rotor nuts and other securing devices are present Inspect rotor lids and seals ('O' rings) Specifically check for any signs of stress cracks on rotor Clean and lubricate threaded components of the rotor and buckets Clean and lubricate trunnions

### Refrigeration

Visual inspection of the refrigeration system *Check for damage, deformation and corrosion of pipework* Ensure that the instrument reaches the set temperature (+/- 2%) using calibrated thermometer Ensure the temperature is stable by comparing the display temperature with that of the thermometer Visual inspection of the temperature sensor within the rotor bowl Clean condenser of any accumulated fluff or debris Verify operation of the condenser cooling fan and motor Confirm the operation of the refigeration system Verify condition of the drain hose and collection vessel

### Electrical

Visual inspection of electronics including the PCB *Check for loose wires and/or connectors. Check the instrument is properly earthed* Do any of the components or cables show signs of burning? Electrical safety checks carried out using a Portable Appliance Test (PAT) Check panel indicators and switches are functional Verify integrity of the mains cable and plug Check all the keys on the keypad are working Ensure cooling fan is functional and clean if necessary

# **General housekeeping**

Ensure all nuts and bolts are properly secured Clean instrument Remove all expired and unnecessary labels. Remove adhesive deposits using label remover Ensure that Henderson Biomedical Service and Support sticker is placed somewhere visible on the instrument Complete log book and attached to instrument as a reference Leave instrument with original programmed settings set by the user Inform the user of any remedial work and/or potential future problems (if any) Offer advice and/or tips on prolonging the life of the instrument